



model specifications

Illustrations, dimensions, weights... are not binding as designs are constantly being reviewed.



Punching

| | 60P | 70P | 80P | 95P | 125P | 140P | 175P |
|---|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| maximum capacity | 29 x 15 | 26 x 20 | 28 x 20 | 27 x 25 | 35 x 25 | 39 x 25 | 40 x 32 |
| diameter x thickness | 57 x 8 | 57 x 9 | 57 x 10 | 57 x 12 | 57 x 16 | 57 x 17 | 57 x 22 |
| stroke length | 55 | 55 | 55 | 80 | 80 | 80 | 80 |
| standard throat depth – punch | 625 | 625 | 625 | 625 | 625 | 625 | 625 |
| standard throat depth – double punch (DP) | 305 + 305 | 305 + 305 | 305 + 305 | 355 + 355 | 355 + 355 | 355 + 355 | 625 + 625 |
| deep throat model – double punch (DPX) | 305 + 625 | 305 + 625 | 305 + 625 | 355 + 625 | 355 + 625 | 355 + 625 | - |
| largest hole (standard equipment) | 57 | 57 | 57 | 57 | 57 | 57 | 57 |
| largest hole (optional equipment)* | 160 | 160 | 160 | 160 | 225 | 225 | 225 |
| maximum section | 305 | 305 | 305 | 305 | 305 | 305 | 380 |
| working height | 1075 | 1075 | 1075 | 1050 | 1054 | 1.054 | 1100 |



Corner notch*

| | | | | | | | |
|------------------|------------|------------|------------|------------|------------|------------|------------|
| maximum capacity | 250 sq x 2 | 250 sq x 2 | 250 sq x 2 | 250 sq x 2 | 250 sq x 2 | 250 sq x 2 | 250 sq x 2 |
|------------------|------------|------------|------------|------------|------------|------------|------------|



Tube notch*

| | | | | | | | |
|--------------------------|----|----|----|-----|-----|-----|-----|
| maximum outside diameter | 83 | 83 | 83 | 108 | 108 | 108 | 165 |
|--------------------------|----|----|----|-----|-----|-----|-----|



Bending*

| | | | | | | | |
|---------------------------|----------|----------|----------|----------|----------|----------|----------|
| bar bend. max. capacity | 250 x 12 | 250 x 13 | 250 x 15 | 250 x 20 | 250 x 22 | 250 x 22 | 250 x 25 |
| sheet bend. max. capacity | 500 x 3 | 500 x 3 | 500 x 3 | 500 x 3 | 700 x 3 | 700 x 3 | 700 x 4 |

Technical data

| | | | | | | | |
|---------------------------------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|
| motorpower (kW) | 5,5 | 5,5 | 7,5 | 7,5 | 7,5 | 9 | 11 |
| nett weight – punch (kg) | 1320 | 1330 | 1610 | 2130 | 2675 | 2735 | 5050 |
| gross weight – std. throat (kg) | 1450 | 1460 | 1745 | 2295 | 2920 | 2980 | 5450 |
| machine dim. (L x W x H) (cm) | 164 x 71 x 178 | 164 x 71 x 180 | 176 x 71 x 183 | 190 x 79 x 191 | 200 x 80 x 203 | 200 x 80 x 203 | 270 x 112 x 216 |
| packed dim. (L x W x H) (cm) | 175 x 86 x 195 | 175 x 86 x 197 | 191 x 86 x 200 | 205 x 94 x 209 | 215 x 95 x 221 | 215 x 95 x 221 | 285 x 127 x 241 |
| nett weight – double punch (DP) (kg) | 1385 | 1390 | 1650 | 2450 | 2900 | 2960 | 5400 |
| gross weight – double punch (DP) (kg) | 1510 | 1515 | 1800 | 2760 | 3150 | 3210 | 5800 |
| machine dim. (L x W x H) (cm) | 167 x 71 x 178 | 167 x 71 x 180 | 179 x 73 x 183 | 192 x 79 x 192 | 203 x 80 x 203 | 203 x 80 x 203 | 273 x 112 x 216 |
| packed dim. (L x W x H) (cm) | 182 x 85 x 198 | 182 x 85 x 200 | 195 x 86 x 203 | 206 x 92 x 210 | 221 x 95 x 226 | 221 x 95 x 226 | 288 x 127 x 245 |

* optional equipment