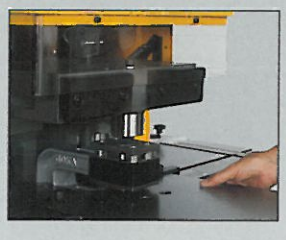
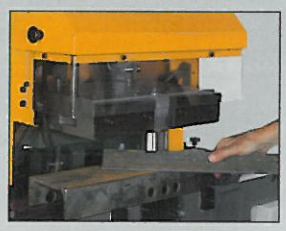
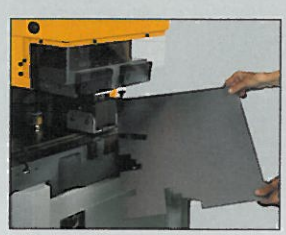
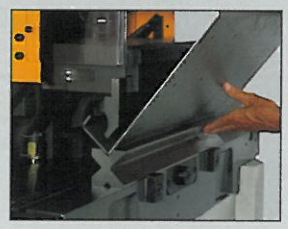
ANGLE NOTCHING MACHINES

for impressive performances

VARI 220/6 - COMBI 220/6

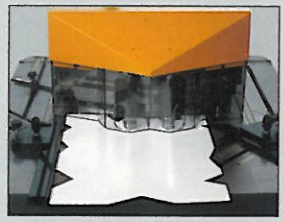
STANDARD EXECUTION

- Hydraulic angle notching machine with variable angle 30-140°.
- Automatic blade gap adjustment.
- 2 positioning stops with scale, adjustable every 15°, clamping handle for intermediate positions.
- Large working table with double slots and brass scales.
- 60° negative blades to cut stainless steel.
- 2 mechanical plate holddowns.
- Mechanical vertical stroke adjuster with read out.
- Internal stop with milimetric scale.
- Transparent hand-safety guards.
- Footpedal control.
- Hydraulic oil.

EXTRA WORKSTATION ON COMBI 220/6

- Cavity to accept punching, rectangular notching and bending tooling.
- Bending speed adjustment from 0 to 10 mm/s.
- Backgauge for bending operations.
- Adjustment of working pressure.
- Working table with slots.
- Press capacity 200 kN.
- Millimetric scales.
- Transparent hand safety guard.



TECHNICAL SPECIFICATIONS

Capacity (mild steel 450 N/mm²) at 30°	4 mm
Capacity (mild steel 450 N/mm²) at 60°	6 mm
Blade length	220 mm
Angle	30 à 140°
Strokes per minute	40
Table sizes	940 x 1020 mm
Motor power	4 kW
Overall dimensions	1100 x 1200 x 1400 mm
Weight approx.	1100 kg

Haco reserves the right to change any specifications without prior notice.

